



DW-347

**Classification: AWS A5.22 E347T0-1
AWS A5.22 E347T0-4**

All-Weld-Metal (100%CO₂)

1-1. Chemical Composition

[Unit: mass%]

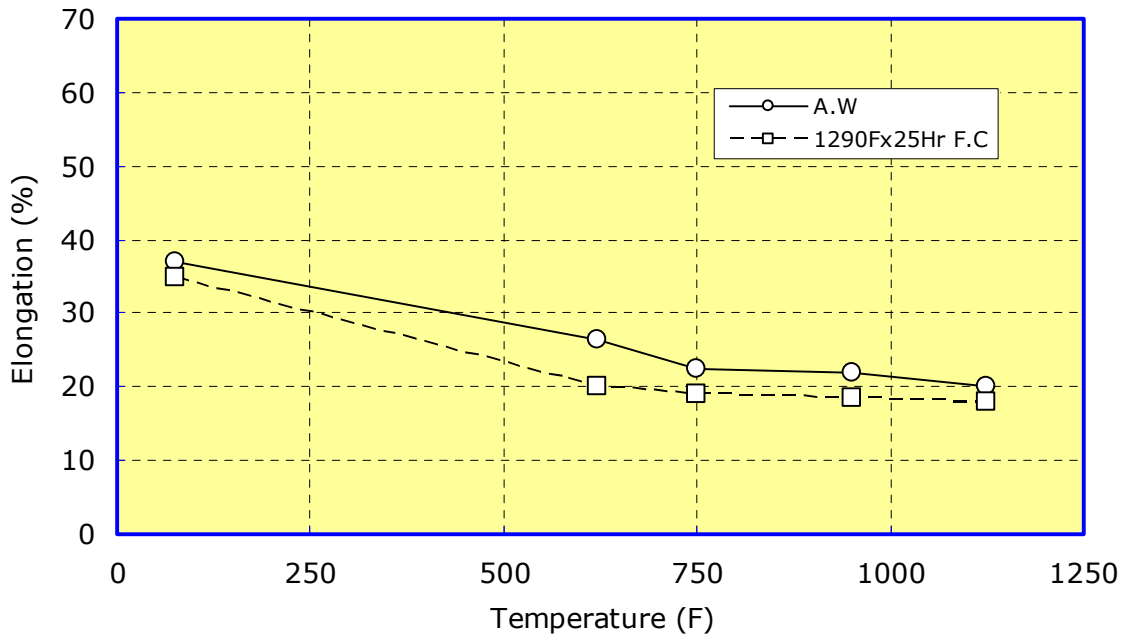
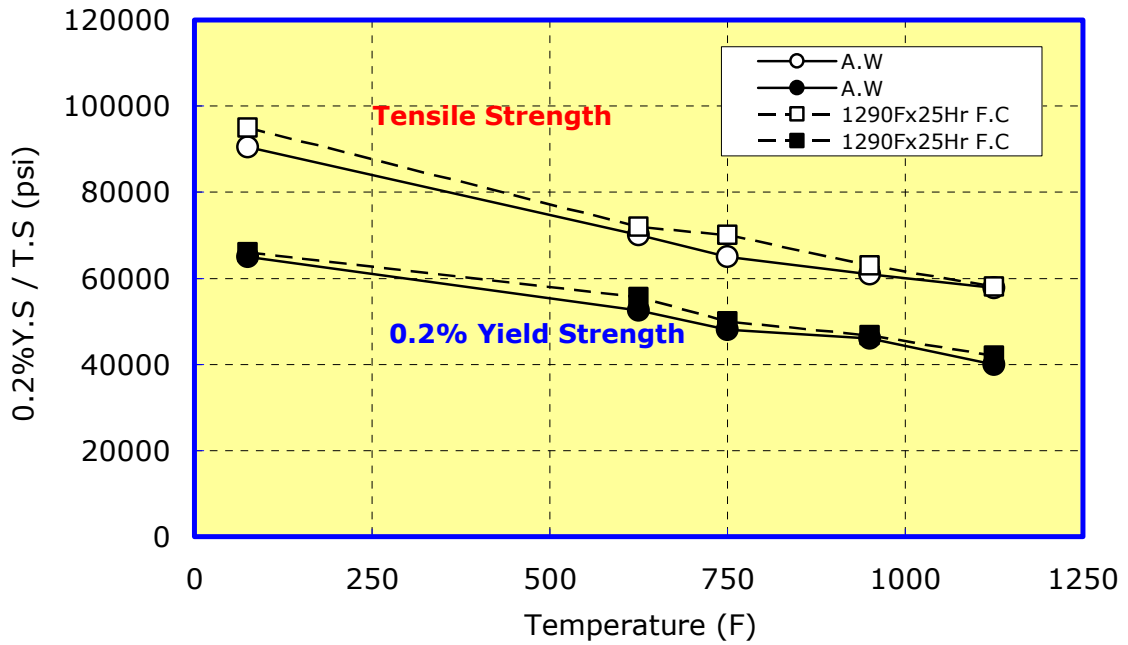
	C	Mn	Si	P	S	Ni	Cr	Cb	N
DW-347	0.05	1.64	0.39	0.021	0.010	9.68	19.16	0.63	0.012
E347T0-X	<0.08	0.5~2.5	<1.0	<0.04	<0.03	9.0~11.0	18.0~21.0	8xC~1.0	-----
	WRC ₁₉₉₂ (FN)		Shaeffler Diagram (%)			Delong Diagram (FN)			
DW-347	8.5		6.5			9.1			
E347T0-X	-----		-----			-----			

1-2. Tensile Test

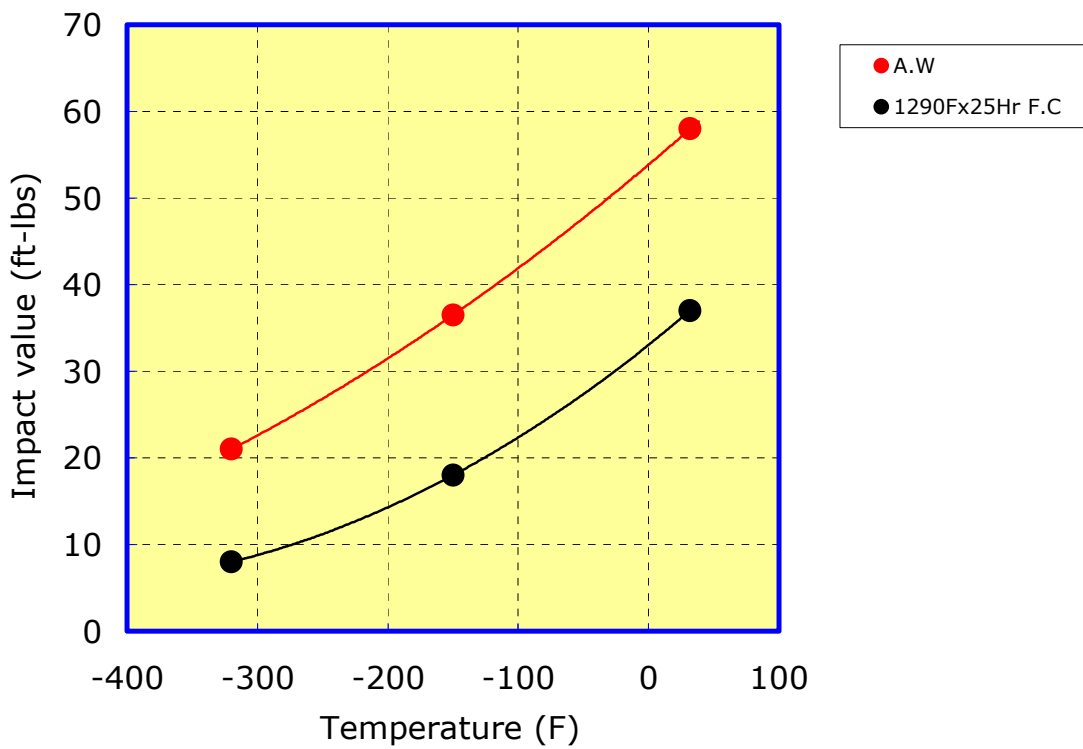
	0.2% Proof stress (psi)	Tensile strength (psi)	Elongation (%)	Reduction of Area (%)
DW-347	62,269	81,400	37	53
E347T0-X	---	>75,000	>30	---

Note) Test was completed in the as welded condition and at room temperature

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1-3. Impact Test



1-4. Corrosion Test

Copper Sulfate Sulfuric Acid Test
PWHT : 1200° F x 2Hr
Bend Test Results : No Defect



WARNING: This product can expose you to chemicals including Nickel and Titanium Dioxide, which are known to the State of California to cause cancer, and Chromium, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warning.ca.gov.

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